

- Pos. 1**                    **1 Anutec Vertical single shaft mixer VM 1000 304/304**  
                                   : for mixing dry products powder and granulate  
                                   : bulk weight about 0,6kg/lt  
                                   : use for filling levels from 10 to 100%  
                                   : Mixing time: about 5 to 7 Min.
- Type                        : VM 1000/ 304/304  
 Dimensions               : as drawing 198230 C Rev.6  
 Size                        : net volume 1000lt  
 Top lid                     : with flange and seal  
 Cylindrical housing     : heavy construction, welded to bottom and flanged to top lid  
 Mixing tool              : vertical single shaft, welded, heavy construction,  
 Main drive                : motor 11 KW 3x400 Volt 50 cycles 4 poles 1440 Rum  
                                   with gearbox make "SEW" Atex Zone 22  
                                   with " food grade" lubricant
- Service and inspection: large side door in oval form for inspection and cleaning  
                                   with safety switch, Type Schmersal EX-AZM 161SK
- Top lid                     with 3 inlet diam. 200 mm with flange  
                                   with 1 inlet 244x 169 mm with flange  
                                   with 1 inlet for level probe
- Bottom                     : with 1 flush bottom discharge valve diam. 200mm  
                                   : with electro pneumatic drive valve special hygienic design
- Control box               : for electro pneumatic valves in box SS304, Atex Zone 22  
 Stand:                     : mixer standing on 4 short legs
- Pos. 2**                    **1 Frame** in SS 304 with load cells  
 dimensions: as drawing 198230 C Rev.6  
 including of Load Cell ,4 qty each:  
 LOAD CELL- SHEAR BEAM, SINGLE ENDED, in SS  
 CONSTRUCTION. HERMETICALLY SEALED TO IP68  
 PROTECTION,  
 1000 KG CAPACITY, WITH 10M INTEGRAL CABLE,  
 ( CMI-INT-1000Kg), "PRECIA MOLEN" MAKE (French make)  
 with mounting kit, Weight Indicator and Junction Box.
- Pos. 3**                    **2 air brushing arrangement** including tank for compressed air  
 and pneumatic valve
- Pos. 4**                    **1 Sack tipping unit** as drawing 198640  
 including safety grid, sack holder  
 aspiration hood  
 lid

**Equipment design:**

all parts of all machines made in Stainless steel304

Surfaces : inside , all parts in contact with the product Ra < 0,4 my  
                   : outside Ra < 0,8 my